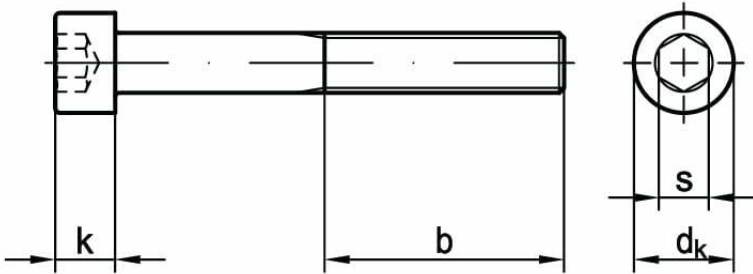
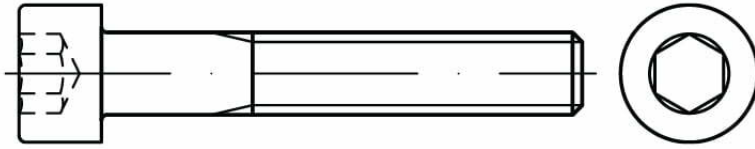




# Hexagon socket head cap screws DIN 912



STANDARD	MATERIAL	CLASS	COATING
DIN 912 ISO 4762 PN 82302	C35 C45 24CrMo5 25CrMo4 42CrMo4 1.4571 A2, A4, Brass Copper	8.8 10.9 12.9	galvanized zinc hot-dip galvanized zinc thermo-diffusion zinc coating lamellar coatings (flake) zinc-nickel

d	M1,4	M1,6	M2	M2,5	M3	M4	M5	M6
b	14	15	16	17	18	20	22	24
d <sub>s</sub>	2,6	3	3,8	4,5	5,5	7	8,5	10
k <sub>DIN/ISO</sub>	1,4	1,6	2	2,5	3	4	5	6
s <sub>DIN/ISO</sub>	1,3	1,5	1,5	2	2,5	3	4	5

d	M8	M10	M12	M14	M16	M18	M20	M22
b	28	32	36	40	44	48	52	56
d <sub>s</sub>	13	16	18	21	24	27	30	33
k <sub>DIN/ISO</sub>	8	10	12	14	16	18	20	22
s <sub>DIN/ISO</sub>	6	8	10	12	14	14	17	17

d	M24	M27	M30	M33	M36	M39	M42	M45
b	60	66	72	78	84	90	96	102
d <sub>s</sub>	36	40	45	50	54	58	63	68
k <sub>DIN/ISO</sub>	24	27	30	33	36	39	42	45
s <sub>DIN/ISO</sub>	19	19	22	24	27	27	32	36

d	M48	M52	M56	M64	M72			
b	108	116	124	140	156			
d <sub>s</sub>	72	78	84	96	108			
k <sub>DIN/ISO</sub>	48	52	56	64	72			
s <sub>DIN/ISO</sub>	36	36	41	46	55			