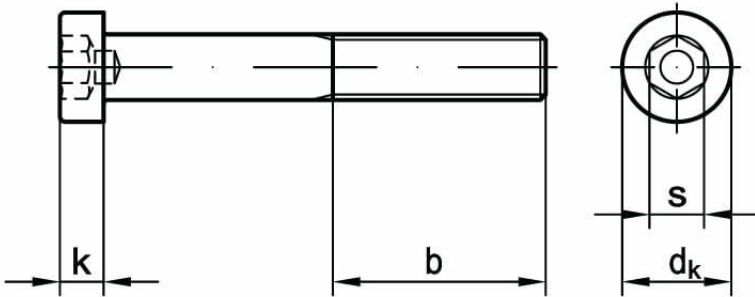
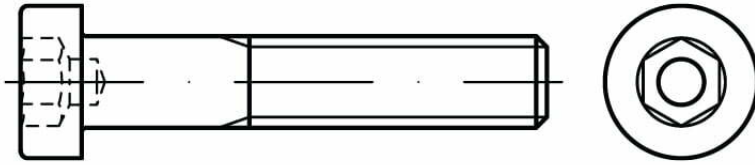




# Hex socket head cap screw DIN 6912



STANDARD	MATERIAL	CLASS	COATING
DIN 6912	steel A2 A4	8.8 10.9	galvanized zinc thermo-diffusion zinc coating zinc-nickel

d	M4	M5	M6	M8	M10	M12	M14	M16
d <sub>k</sub>	7	8,5	10	13	16	18	21	24
k	2,8	3,5	4	5	6,5	7,5	8,5	10
s	3	4	5	6	8	10	12	14
b l<125	14	16	18	22	26	30	34	38
b 125<l<200	–	–	–	–	32	36	40	44
b l>200	–	–	–	–	–	–	–	57

d	M20	M22	M24	M27	M30	M33	M36	
d <sub>k</sub>	30	33	36	40	45	50	54	
k	12	13	14	16	17,5	19,5	21,5	
s	17	17	19	19	22	24	27	
b l<125	46	50	54	60	66	72	78	
b 125<l<200	52	56	60	66	72	78	84	
b l>200	65	69	73	79	85	91	97	